## **ASSIGNMENT 8**

Textbook Assignment: "Graders and Scrapers" and "Dozers and Rollers," pages 10-19 through 11-29.

Learning Objective: (continued)
Recognize the principles and
components of scrapers.

- 8-1. Which of the following scraper components forms the rear wall of the bowl?
  - 1. The stinger
  - 2. The apron
  - 3. The ejector
  - 4. The paddle wheel
- 8-2. Which of the following are the basic control levers on a scraper?
  - 1. The bowl
  - 2. The apron control
  - 3. The ejector
  - 4. All of the above

Learning Objective: Recognize the principles of scraper operations.

- 8-3. When you are operating a scraper, what component must be properly engaged to obtain maximum engine power output?
  - 1. Transmission gear ratio
  - 2. Differential lock
  - 3. Bogie drive shift lever
  - 4. Transfer case sprag unit
- 8-4. Improper down shifting overspeeds the transmission and engine usually 8-9. resulting in premature wear.
  - 1. True
  - 2. False

- 8-5. Downhill scraper speed should NOT exceed what maximum speed in miles per hour (mph) more than attained on level ground in the transmission ratio engaged?
  - 1. 20
  - 2. 15
  - 3. 10
  - 4. 05
- 8-6. A scraper work cycle has a total of how many phases of operation?
  - 1. One
  - 2. Two
  - 3. Three
  - 4. Four
- 8-7. To allow material to enter the bowl when loading a scraper, you should ensure the apron is opened by what number of inches above the cutting edge?
  - 1. Between 1 to 3
  - 2. Between 4 to 8
  - 3. Between 9 to 12
  - 4. Between 13 to 15
- 8-8. What term is used to describe a scraper bowl load that is filled to capacity?
  - 1. Struck load
  - 2. Full load
  - 3. Heaped load
  - 4. Top load
  - 8-9. When a push cat is waiting for a scraper, it should be positioned at what degree angle off the lane to be cut?
    - 1. 90°
    - 2. 75°
    - 3. 45°
    - 4. 15°

- 8-10. A push cat operator must ensure that the reinforced section of the dozer blade is centered on what component of the scraper?
  - 1. Gooseneck
  - 2. Push block
  - 3. Spill guard
  - 4. Bowl stiffener
- 8-11. When traveling over a slippery haul road, you should carry the scraper bowl in what manner?
  - 1. As high as possible
  - 2. As low as possible
  - 3. About halfway between the highest and lowest position
  - 4. At the height the material is to be discharged
- 8-12. After the apron opening has been adjusted and the dirt flowing through the opening lessens, the operator should engage which of the following levers to finish unloading the scraper bowl?
  - 1. Bowl
  - 2. Apron
  - 3. Ejector
  - 4. Power takeoff
- 8-13. What term is used to describe the technique of obtaining a heap scraper load of sand?
  - 1. Back-track loading
  - 2. Shuttle loading
  - 3. Optimum loading
  - 4. Pump loading
- 8-14. At the start of a pump loading operations, an operator should adjust the opening of the apron to how many feet?
  - 1. 1
  - 2. 2
  - 3. 3
  - 4. 4

- 8-15. Oversize objects, such as large rocks, can cause damage to a scraper by denting, bending, or straining parts.
  - 1. True
  - 2. False

Learning Objective: Recognize the principles of scraper production techniques.

- 8-16. Which of the following types of loading techniques uses the force of gravity on the scraper to get larger loads in less time?
  - 1. High-speed
  - 2. Downhill
  - 3. Shuttle
  - 4. Straddle
- 8-17. When you are straddle loading, the island left between the first and second scraper cut should be what width, in feet?
  - 1. 4 to 5
  - 2. 10 to 12
  - 3. 15 to 20
  - 4. 25 to 30
- 8-18. Which of the following types of loading is used for shortcuts when it is possible to load in both directions?
  - 1. Downhill
  - 2. Straddle
  - 3. Back track
  - 4. Shuttle
- 8-19. During optimum loading operations, push-loaded scrapers should be loaded within 1 minute and within a maximum distance of how many feet?
  - 1. 25
  - 2. 50
  - 3. 75
  - 4. 100

- 8-20. Which of the following operations is NOT part of a scraper cycle time?
  - 1. Loading
  - 2. Hauling
  - 3. Refueling
  - 4. Unloading
- 8-21. Scrapers on the haul road should only travel in the highest gear 8-27. that is safe for the road.
  - 1. True
  - 2. False
- 8-22. Which of the following actions should an operator perform if a scraper begins to fall off a fill?
  - 1. Steer downhill
  - 2. Drop the bowl
  - 3. Rapidly accelerate
  - 4. All of the above

Learning Objective: Recognize the principles and components of dozers, tracks, and track frame.

- 8-23. Dozers are usually rated by size and what other item?
  - 1. Engine size
  - 2. Power
  - 3. Track length
  - 4. Blade width
- 8-24. Dozer drawbar pull is greatest in the highest transmission gear range.
  - 1. True
  - 2. False
- 8-25. What is the varying ground bearing pressure range for track equipment?
  - 1. 1 to 4 psi
  - 2. 6 to 9 psi
  - 3. 10 to 15 psi
  - 4. 18 to 20 psi

- 8-26. What action should an operator perform when operating a dozer in water deep enough to reach the radiator?
  - 1. Tape off the air cleaner
  - 2. Tape off the exhaust stack
  - 3. Disconnect the fan belt
  - 4. Disconnect the batteries
  - 8-27. What component of the dozer contacts the track pin bushings and propels the dozer along the track assembly?
    - 1. Drive sprocket teeth
    - 2. Front idler
    - 3. Carrier rollers
    - 4. Track rollers
- 8-28. What components, as they wear, will cause the track assembly to lengthen?
  - 1. Grouser shoes and pins
  - 2. Sprocket teeth and bushings
  - 3. Pins and bushings
  - 4. Recoil spring and front idler
- 8-29. What term is used to describe the most common dozer track shoe?
  - 1. Grouser
  - 2. Cleat
  - 3. Spikes
  - 4. Pads
  - 8-30. What component keeps the track chain in alignment between the drive sprocket and the front idler?
    - 1. Track rollers
    - 2. Lift sheaves
    - 3. Support bearings
    - 4. Carrier rollers
  - 8-31. What component serves as a guiding support for the track chain?
    - 1. Recoil spring
    - 2. Front idler
    - 3. Pitch arm
    - 4. Trunnion roller

- 8-32. The track adjuster fitting should 8-38. be lubricated every time daily operator's maintenance is performed.
  - 1. True
  - 2. False

Learning Objective: Recognize the components and principles of dozer attachments.

- 8-33. Which of the following attachments are dozer attachments?
  - 1. Blade
  - 2. Ripper
  - 3. Winch
  - 4. All of the above
- 8-34. Which of the following personnel are responsible for checking the dozer cutting edges for wear?
  - 1. The operations officer
  - 2. The dispatcher
  - 3. The operator
  - 4. The field crew mechanic
- 8-35. Most push arms are attached to what location on a blade?
  - 1. The top of the blade
  - 2. The center of the blade
  - 3. The front of the blade
  - 4. The bottom of the blade
- 8-36. A forward blade pitch adjustment is for dozing what type of material?
  - 1. Hard
  - 2. Sandy
  - 3. Salty
  - 4. Loose
- 8-37. An angle blade can be angled to what amount of degrees to either side?
  - 1. 10°
  - 2. 15°
  - 3. 20°
  - 4. 25°

- 8-38. Which of the following types of blades drift large volume loads efficiently over long distances?
  - 1. Angle
  - 2. "U"
  - 3. Straight
  - 4. Push
- 8-39. Which of the following dozer attachments is used to break up compacted materials, to uproot boulders and stumps, and to rip up concrete slabs?
  - 1. Jackhammer
  - 2. Boulder buster
  - 3. Ripper
  - 4. Blade
- 8-40. The winch line pull is what percentage, if any, greater than a straight dozer pull?
  - 1. 10% to 20%
  - 2. 30% to 40%
  - 3. 50% to 100%
  - 4. None
- 8-41. When rewinding the wire rope back onto the winch drum, the rigger's hands should stay clear of the winch drum by at least how many feet?
  - 1. 3
  - 2. 6
  - 3. 9
  - 4. 12

Learning Objective: Recognize the principles of dozer operating techniques.

- 8-42. Crossing ditches, ridges, rocks, or logs at an angle with a dozer produces which of the following results?
  - 1. Slows the fall
  - Lessens the danger of upsetting the dozer
  - 3. Reduces the jolt of the fall
  - 4. All of the above

- 8-43. What term is used to describe the operation of removing brush, trees, and rubbish from a designated area?
  - 1. Bulldozing
  - 2. Stumping
  - 3. Clearing
  - 4. Ditching
- 8-44. What size diameter tree is considered a large tree?
  - 1. 4 inches
  - 2. 6 inches
  - 3. 8 inches
  - 4. 10 inches
- 8-45. Making contact or releasing pressure on a tree with a dozer should be performed quickly and smoothly to avoid any shock to the tree.
  - 1. True
  - 2. False
- 8-46. Punctured radiators, broken hydraulic lines, and damaged exhaust stacks are common types of equipment damage that occurs when clearing brush and trees?
  - 1. True
  - 2. False
- 8-47. What is the most effective piece of equipment for removing rocks and boulders?
  - 1. A dozer with a tilted blade
  - 2. A rock drill
  - 3. A forklift
  - 4. A jackhammer
- 8-48. What action should an operator perform to increase the digging action of a straight-blade dozer working in hard ground?
  - Tilt the top of the blade rearward
  - Tilt the top of the blade forward
  - 3. Angle the blade to the left
  - 4. Angle the blade to the right

- 8-49. What is the maximum working distance for a medium-size dozer?
  - 1. 100 feet
  - 2. 200 feet
  - 3. 300 feet
  - 4. 400 feet
- 8-50. Side-by-side dozing is impractical for hauls of less than what distance?
  - 1. 50 feet
  - 2. 40 feet
  - 3. 30 feet
  - 4. 20 feet
- 8-51. Slot dozing can increase production up to what percentage?
  - 1. 50%
  - 2. 40%
  - 3. 30%
  - 4. 20%
- 8-52. What term is used to describe the process of replacing excavated earth?
  - 1. Spreading
  - 2. Finishing
  - 3. Backfilling
  - 4. Ditching
- 8-53. A sidehill excavation can be started more easily if what type of cut is made first?
  - 1. Ditch
  - 2. Bench
  - 3. Slope
  - 4. Slot
- 8-54. What position should the dozer blade be in when backing away from the edge of soft fills?
  - 1. As high as possible
  - 2. As low as possible
  - 3. In the float position
  - 4. Angled

- 8-55. A blade on a straight-blade dozer must have what type of accessory before it can be used as a push dozer?
  - 1. A cutting edge
  - 2. A hard facing
  - 3. A reinforced block
  - 4. A rubber bumper
- 8-56. An operator of a dozer should always wear a seat belt when dozing.
  - 1. True
  - 2. False

Learning Objective: Recognize the principles and components of rollers.

- 8-57. What term is used to describe the process of compressing loose soil into a solid mass?
  - 1. Crushing
  - 2. Compaction
  - 3. Pulverizing
  - 4. Condensing
- 8-58. In roller operations, what does the acronym vpm mean?
  - 1. Vibration per mile
  - 2. Vibration pounding minutes
  - 3. Vibrations per minute
  - 4. Vibrations pulsate moment
- 8-59. Vibratory rollers achieve compaction through which of the following factors?
  - 1. Weight
  - 2. Impact forces
  - 3. Vibration response
  - 4. All of the above

- 8-60. The impact forces placed on the soil during compaction are generated by what action of the roller?
  - 1. The weight of the roller
  - 2. The vibration of the drum
  - 3. The kneading effort of the tires
  - 4. The speed of the roller
- 8-61. A sheepsfoot drum is used for compacting heavy lifts of what thickness range?
  - 1. 3 to 4 inches
  - 2. 6 to 12 inches
  - 3. 12 to 24 inches
  - 4. 24 to 36 inches
- 8-62. A smooth drum roller is capable of compacting lifts of what thickness range?
  - 1. 4 to 8 inches
  - 2. 8 to 16 inches
  - 3. 16 to 32 inches
  - 4 32 to 64 inches
- 8-63. What type of compaction effort is generated by a pneumatic-tired roller?
  - 1. Vibration
  - 2. Pounding
  - 3. Kneading effect
  - 4. Shaking
- 8-64. The air pressure in the tires of a pneumatic-tired roller should be set at what psi to compact a granular subbase?
  - 1. 40 psi
  - 2. 60 psi
  - 3. 80 psi
  - 4. 100 psi
- 8-65. What type of roller may fail to compact areas narrower than the roll and does NOT compact deeply in proportion to the roller weight?
  - 1. Sheepsfoot
  - 2. Steel wheel
  - 3. Pneumatic tired
  - 4. Smooth drum

Learning Objective: Recognize the principles of rolling techniques and bituminous rolling.

- 8-66. When you are performing rolling operations, the roller should travel at what speed range?
  - 1. 1 1/2 to 3 mph
  - 2. 3 1/2 to 6 mph
  - 3. 6 1/2 to 9 mph
  - 4. 9 1/2 to 12 mph
- 8-67. When rolling a side slope, you should start the rolling process at what location?
  - 1. At the top of the slope
  - 2. At the middle of the slope
  - 3. At the bottom of the slope
  - 4. At a point 5 feet from either the top or bottom of the slope
- 8-68. What is the optimum temperature range for rolling a hot mix?
  - 1. 100° to 150°
  - 2. 150° to 185°
  - 3. 225° to 285°
  - 4. 300° to 325°
- 8-69. What is the purpose of keeping roller tires and drums moist when rolling a hot mix?
  - 1. To help cool down the hot mix
  - To keep the hot mix from sticking to the tires and drums
  - To support the curing of the hot mix
  - 4. To clean the tires or drums of foreign materials
- 8-70. When water is not enough to keep the hot mix from sticking to roller tires and drums, you should use a detergent designed to breakdown grease or oil.
  - 1. True
  - 2. False

- 8-71. During hot mix construction, at what stage should longitudinal and edge rolling be performed?
  - 1. After breakdown rolling
  - 2. Directly behind the paver
  - 3. After intermediate rolling
  - 4. Before finish rolling
- 8-72. Breakdown rolling should start at what location on a hot bituminous mat?
  - 1. High side
  - 2. Center
  - 3. Low side
  - 4. Between the low and center
- 8-73. Which of the following factors must be considered when developing a rolling pattern?
  - 1. Location of first pass
  - 2. Sequence of succeeding passes
  - 3. Overlapping between passes
  - 4. All of the above
- B-74. Breakdown rolling with a steelwheeled roller should be performed with the drive wheel positioned in the direction of travel.
  - 1. True
  - 2. False
- 8-75. Intermediate rolling should be performed before a hot mix reaches what minimum temperature?
  - 1. 100°
  - 2. 130°
  - 3. 165°
  - 4. 185°